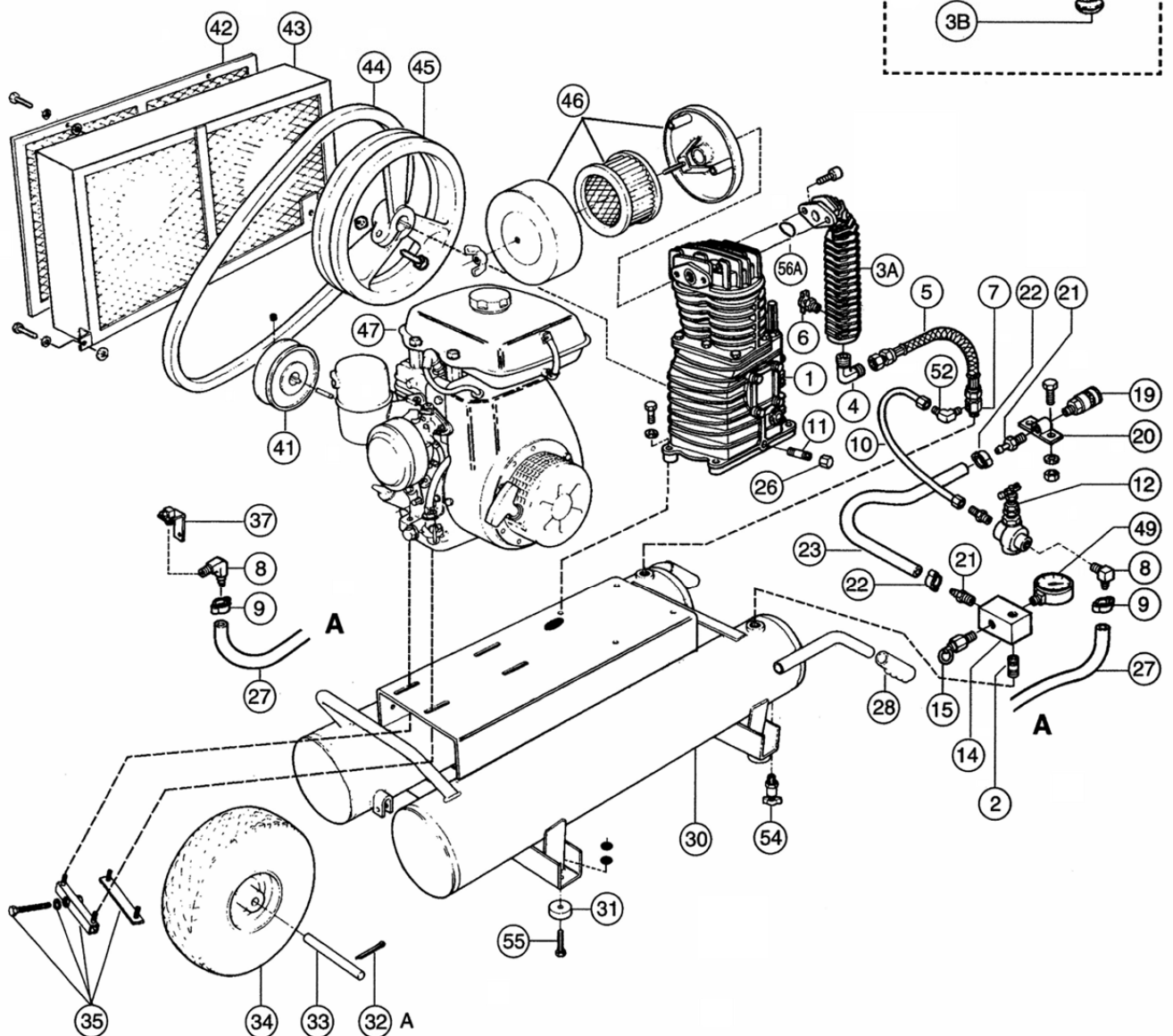




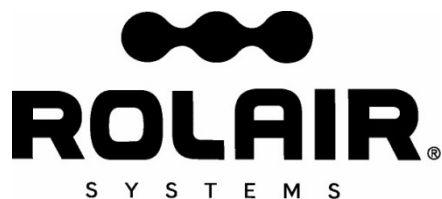
SCHEMATIC FOR MODELS

1040K18	2040K18
1040HK18	2040HK18
1040RK18	2040RK18

Production Prior to 2/00



2040K18 Model uses (2) WLS30SEAL



PARTS LIST FOR MODELS

1040K18 2040K18

1040HK18 2040HK18

1040RK18 2040RK18

Schem #	Description	Part #	Qty.	Schem #	Description	Part #	Qty.
1	Twin-Cylinder Pump with Flywheel	PMP12K18CH	1	34	Foam-Filled Flat-Free Tire	WLS50	1
	Twin-Cylinder Pump less Flywheel	PMP12K18CHLF	1	35	Belt Tightener/Mounting Kit - 1040K18 & 2040K18	SBT8HPKO-ANGLE*	1
2	Nipple	BLNP0500X1500	1		1040HK18, 2040HK18, & 1040RK18, 2040RK18	SBT8HPHO&KAK17-ANGLE*	1
3A	Aftercooler	3290146ACH	1	37	Throttle Control Kit	Specify Engine	1
3B	Aftercooler	Use 3290146ACH	1	41	Pulley	PUAK49X1000	1
4	Brass Elbow	145D	1	42	Belt-Guard Cover (Before S/N 11070001)	** N.L.A.	
5	Discharge Tube	FDT9	1		(After S/N 11070001)	BG9145	1
6	Drain Valve	132	1	43	Belt-Guard Base (Before S/N 11070001)	**N.L.A.	
7	Check Valve	CV4X4TA	1		(After S/N 11070001)	BG9140B	1
8	Brass Elbow	BREL0250X0125H16	2	44	Belt	BT4L510/A49	1
9	Hose Clamp	177	2	45	Flywheel	31007280CH	1
10	1/4" Nylon Tubing – 14.4"	178D	1.2'	46	Silencer/Filter Assy	FS14050	1
11	Nipple	BLNP0250X1500	1	47	Filter Element - Replacement for Above	431	
12	Pilot Unloader Valve	131B	1		Kohler Engine – Models 1040K18 & 2040K18	N.L.A.	
14	Aluminum Block Manifold	154	1	47	Honda Engine –& Models 1040HK18 2040HK18	ENG09H01	1
15	Safety Relief Valve	SRV0250N165	1		Optional Engine Drain Extension for Above	HDE8	1
19	Quick Disconnect	309A	1	47	Robin Engine – Models 1040RK18 & 2040RK18	N.L.A.	
20	Accessory Bracket	210	1	49	Gauge	GA0250200GC	1
21	Brass Coupler	BRCP0375X0375-H12	2	52	Brass Elbow	BREL0250X012539	1
22	Hose Clamp	177A	2	54	Drain Valve	132B	2
23	3/8" Rubber Hose – 16"	178A	1.34'	55	Screw	MIS10008	4
26	Cap	BLCA0250	1	56A	O-Ring	30502510CH	1
27	1/4" Rubber Hose – 36"	178	3'	56B	Gasket	30501490CH	1
28	Handle Grip	328	2				
30	Twin-Tank Assembly	Specify Model	1				
31	Rubber Foot	219	4				
32	Cotter Pin - 2040 Models	181B	2				
32A	Cotter Pin - 1040 Models	181A	2				
33	Axle for 1040K18, 1040HK18, & 1040KK18 Models	181	1				

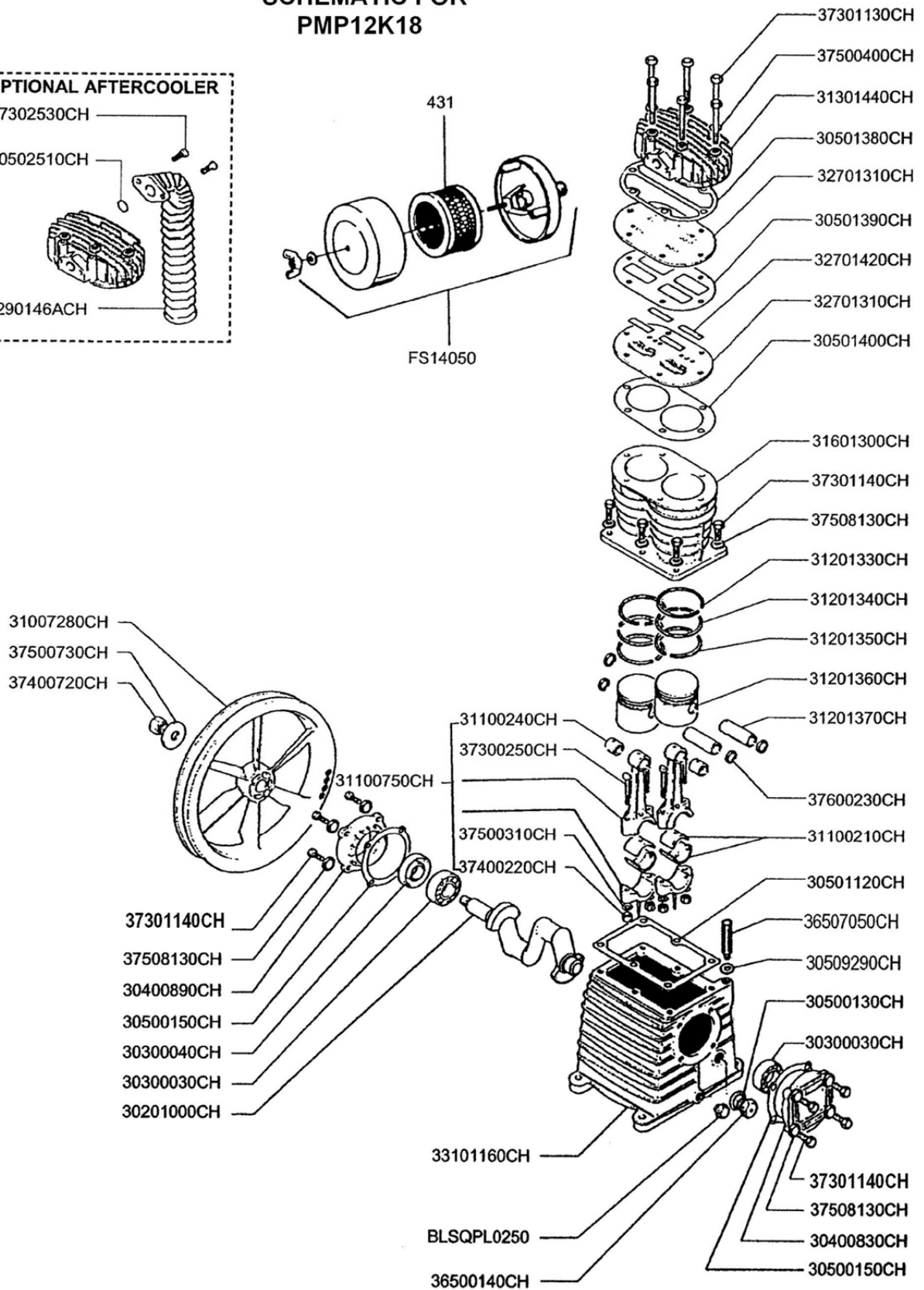
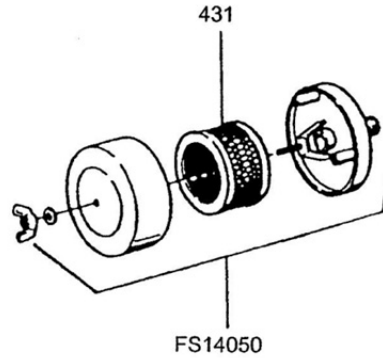
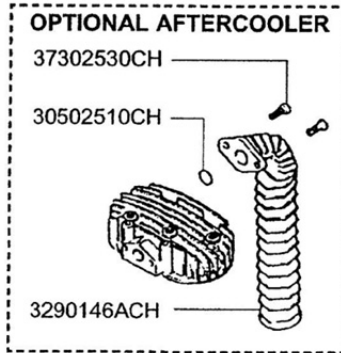
*For units built prior to February 2005, order SBT8HP-SQUARE or SBT8HPHO&KA17-SQUARE respectively.

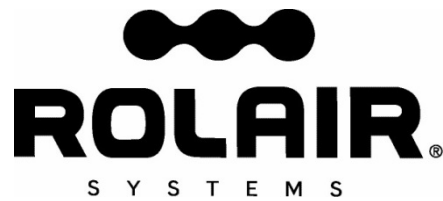
**For units built prior to July 2011, order complete belt guard, part number BG9140B and BG9145.



ROLAIR®

SCHEMATIC FOR PMP12K18





PARTS LIST FOR PMP12K18

Description	Part #	Qty.	Description	Part #	Qty.
Crankshaft	30201000CH	1	Valve	32701420CH	4
Bearing	30300030CH	2	Crankcase	33101160CH	1
Oil Seal	30300040CH	1	Sight Gauge	36500140CH	1
Bearing Carrier	30400830CH	1	3/8" Breather/Oil Fill	36507050CH	1
Bearing Carrier	30400890CH	1	Plug		
Gasket	30500130CH	1	Bolt	37300250CH	4
Gasket	30500150CH	2	Bolt	37301130CH	6
O-Ring	30509290CH	1	Bolt	37301140CH	6
Gasket	30501120CH	1	Nut	37400220CH	4
Gasket	30501380CH	1	Nut	37400720CH	1
Gasket	30501390CH	1	Washer	37500310CH	4
Gasket	30501400CH	1	Washer	37500400CH	6
Flywheel	31007280CH	1	Washer	37500730CH	1
Bearing Shell	31100210CH	2	Washer	37508130CH	14
Bushing*	31100240CH	2	Snap Ring	37600230CH	4
Connecting Rod w/Upper Bushing	31100750CH	2	Filter Element	431	1
Ring	31201330CH	2	Plug	BLSQPL0250	1
Ring	31201340CH	2	Silencer/Filter Assembly	FS14050	1
Ring	31201350CH	2	Ring Set	K18RINGS	1
Piston	31201360CH	2	Gasket Set	K18GASKETS	1
Piston Pin	31201370CH	2	Valve Plate Assembly	1800VK18	1
Head	31301440CH	1			
Cylinder	31601300CH	1			
Valve Plate	32701310CH	2			
OPTIONS-			NOTE: Gasket for "old-style" Aftercooler	30501490CH	1
O-Ring	30502510CH	1			
Aftercooler	3290146ACH	1			
Bolt	37302530CH	2			

*Bushing is not machined to fit piston pin if ordered separate from connecting rod.